



Effective Working

- Able to operate with generators
- Designed for Heavy Industrial Use
- Adjusting the sensitivity of current with digital display
- Instant welding current measuring and monitoring
- Suitable to work under \pm %10 voltage fluctuations
- Maximum current level at %60 duty cycle

Extra Functions

MMA

- Arc Force / Hot start

LIFT TIG / HF TIG

- Pre-past gas time / Up slope / Down slope
- Starting current / Ending current
- 2T/4T triggering modes
- Welding capability without deformation on ultra thin surfaces with Pulse Function property

Protection Functions

- Thermal Protection
- Overcurrent Protection
- Overvoltage Protection

Design

- Plastic front and rear panels
- Durable metal body
- Remote Foot & Fingertip Control Units (Optional)
- Optional trolley and water cooling unit



Welding Process		TIG	MMA
Input Voltage	V	3 Phase 50/60 Hz 380 \pm %10	
Installed Power	kW	13,0	15,5
Input Current	A	25,5	31,5
No Load Voltage	V	68	
Welding Current Range	A	5-400	
Duty Cycle at (40°C)	%100 %60	320 / 400	
Standards		EN IEC 60974-1 / EN IEC 60974-10	
Protection Class	IP	21 S	
Insulation Class		H	
Dimensions (L*W*H)	mm	530 x 240 x 445	
Weight	kg	20,5	

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and all of the equipments (Gas Cooled)	This order code covers the welding machine and all of the equipments (Water Cooled)						
302100062	302100063	102100040	605190083 (Gas Cooled) 605190076 (Water Cooled)	105130003	2020901327	2020900181 (Optional)	60000000430 (Optional)